

EPOKA

S1P EN ISO 20345: 2011 S1P SRC



■ **5814 BLACK** | 39 ▶ 46

PRODUCT CHARACTERISTICS



Leather upper



Offset heel

PARADE TECHNOLOGIES



Supports the arch of the foot

COMPOSITION

Upper	Full-grain leather
Lining	Full-grain leather + Fabric (double vamp)
Toe	Steel
Insole	Mesh over EVA foam. Removable.
Anti-puncture sole	Fabric
Sole	Mono-density polyurethane
Weight size 42*	550g * Weight per shoe

SAFETY TABLE



Toe protection
(safety toe cap)



Puncture-resistance



Slip-resistance**



Energy-absorbing heel



Anti-static



Hydrocarbon-resistant

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Coefficient obtained size 42	Flat		Heel	
	Standard	Parade	Standard	Parade
SRA Ceramic floor / Nals (soap solution)	0,32	0,49	0,28	0,41
SRB Steel / Glycerine (oil)	0,18	0,20	0,13	0,17

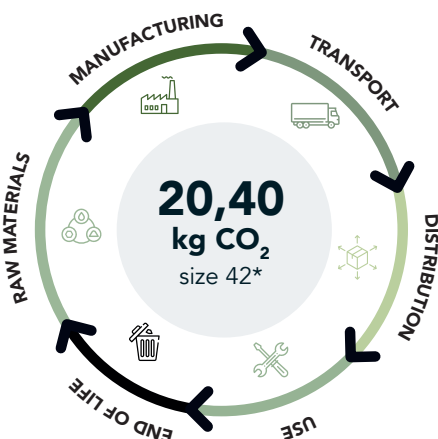
ENVIRONMENTAL FEATURES

At Parade, we carry out a life cycle analysis to measure the environmental impact of each of our models: from the extraction of raw materials, manufacturing, use, logistics, right through to the end of the product's life. Our environmental impact calculators, developed in-house using ADEME's EMPREINTE® database, have been certified by AFNOR for textiles and validated by the Pôle Eco-conception* for footwear.

* The Pôle Eco-conception is the French national centre for eco-design and life-cycle performance. Its expertise is recognised nationally and internationally by ADEME, the French Ministry of the Environment, AFNOR, ISO and the UN-environment.

CARBON FOOTPRINT

in kg CO₂ equivalent*



RAW MATERIALS	56 %
Raw materials: contribution to the carbon footprint as a %	
MANUFACTURING	31 %
Manufacturing: contribution to the carbon footprint as a %	
TRANSPORT	5 %
Transport: contribution to the carbon footprint as a %	
DISTRIBUTION	4 %
Distribution: contribution to the carbon footprint as a %	
USE	0 %
Use: contribution to the carbon footprint as a %	
END OF LIFE	4 %
End-of-life: contribution to the carbon footprint as a %	

* Based on a size 37 for women and a size 42 for men and unisex.

WATER POLLUTION

in kg Phosphate equivalent*



RAW MATERIALS	98 %
Raw materials: contribution to water pollution as a %	
MANUFACTURING	0 %
Manufacturing: contribution to water pollution as a %	
TRANSPORT	0 %
Transport: contribution to water pollution as a %	
DISTRIBUTION	0 %
Distribution: contribution to water pollution as a %	
USE	0 %
Use: contribution to water pollution as a %	
END OF LIFE	2 %
End of life: contribution to water pollution as a %	

- Packaging containing **at least 70%** recycled materials



- Stitching country: **India** / Assembly country: **India** / Finishing country: **India**

EXTRAS



- VPS SYSTEM supports the arch of the foot
- Elegant, comfortable safety shoes
- Naturally scuff-resistant full-grain leather uppers
- Derby shape ideal for professionals in contact with the public